



Technical data sheet

INVEBI Industrial coatings – Italy

1426**/AZ AC CLEAR TOP COAT (AVAILABLE FROM 1 TO 60 GLOSS)

Product: Acrylic Top Coat monocomponent.

Introduction: Its an Acrylic fixative at high performance for decor. It can be catalyzed with non-yellowing catalyst IV64/AZ at 10% to increase its chemical resistance, in this case the product slows down the drying time.

Kind of use: Internal furniture.

Support type: Decor

Characteristics :	1. Viscosity Ford 4 20°C	• 30'' +/- 2''
	2. Viscosity Ford 4 20°C after catalysis	•
Flash-point :	3. Solid content A (Paint)	• 23% +/- 1%
	4. Solid content B (1°hardner)	•
Please revert to SDS	5. Solid content A+B (paint+1°hardner)	•
	6. Pot-life (Life in pot 100 gr/20°C)	• 3 – 4 hours if catalyzed
	7. Practical useful life at 20°C 60% U.r.	• Unlimited (not catalyzed)
	8. Dust free at 20°C, 60% U.r	• 10 – 15 min (not catalyzed)
	9. Touch dry at 20°C, 60% U.r	• 60 – 80 min (not catalyzed)
	10. Dry in deepness at 20°C 60% U.r	• 5 – 6 hours (not catalyzed)
	11. Forced drying 40-45°C	•
	12. Light stability	• Excellent

Application : By spray

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	1426**/AZ	0,94	100	100
1°Hardner :	IV64/AZ - not yellowing catalyst (if necessary)	0,95	10	10
Thinner :	106/AZ - PU thinner	0,85	100	111
2°Hardner :				#DIV/0!

Quantity to be applied :

Sanding :

Over coating :

Storage :

- 110 – 130 gr/sqm
 - /
 - if necessary with the same product
- at 20°C **8 months** (in the original sealed packing) part A
- at 20°C **6 months** (in the original sealed packing) part B
- please note that the water-based products must always be kept at a temperature higher than 5 ° C to avoid freezing.
- General notes :** always mix the products before use