



Technical data sheet

INVEBI Industrial coatings – Italy

1749**/AZ NITRO CLEAR TOP COAT AVAILABLE IN DIFFERENT GLOSS (FROM 05 TO 95)

Product: Mono-component clear finishing by spraying.

Introduction: Finishing formulated with valuable resins, its characteristics are a good quick drying time, excellent superficial hardness and good covering. To be used also for electrostatic.

Kind of use: Bars and picture frames, furniture, style furniture, turned pieces.

Support type: Treated with NC - PU primer.

Characteristics :	1. Viscosity Ford 4 20°C	• 63'' +/- 2''
	2. Viscosity Ford 4 20°C after catalysis	• /
Flash-point :	3. Solid content A (Paint)	• 26% +/- 1%
	4. Solid content B (1°hardner)	• /
Please revert to SDS	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• Unlimited
	7. Practical useful life at 20°C 60% U.r.	• Unlimited
	8. Dust free at 20°C, 60% U.r	• 10 – 15 min
	9. Touch dry at 20°C, 60% U.r	• 40 – 50 min
	10. Dry in deepness at 20°C 60% U.r	• 12 ore
	11. Forced drying 40-45°C	• 3 – 4 hours
	12. Light stability	• Yellowing

Application : Spray.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	1749**/AZ	0,92	100	100
Thinner :	105/AZ - NC Thinner	0,82	30	34

Quantity to be applied :

Sanding :

Over coating :

Storage :

- 110 – 150 gr/sqm
 - /
 - If necessary with the same product
- at 20°C 8 months (in the original sealed packing) part A
- at 20°C months (in the original sealed packing) part B
- 1749+ n° of gloss/ (example 174905 = 05 gloss)
- Or 1749MA = 17 gloss +-2 – 1749SA = 37 gloss +-2
- always mix the products before use

General notes :

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