



Technical data sheet

INVEBI Industrial coatings – Italy

18206**/AZ WATER BASED CLEAR TOP COAT FOR INTERIOR AVAILABLE IN DIFFERENT GLOSS (FROM 17 TO GLOSSY)

Product: A water based mono component glossy product.

Introduction: It's a mono component water finishing characterized by a good glossy. The dried film has a very good transparency, filling and a remarkable surface hardness. A good chemical surface resistance has been obtained since a week from the application. It is also an excellent water finish for the protection of the original Gold and Silver Leaf Oxidation and the not original gold and silver leaf.

Kind of use: Flat and turned fixture, frames.

Support type: Pre - treated with water based sealers.

Characteristics :	1. Viscosity Ford 4 20°C	• 55" +/- 2"
	2. Viscosity Ford 4 20°C after catalysis	• /
Flash-point : Please revert to SDS	3. Solid content A (Paint)	• 35% +/- 1%
	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• Unlimited
	7. Practical useful life at 20°C 60% hum.	• /
	8. Dust free at 20°C, 60% hum. after	• 40 – 50 min
	9. Touch dry at 20°C, 60% hum. after	• 80 – 100 min.
	10. Dry in deepness at 20°C 60% hum after	• 22 – 24 hours
	11. Forced drying 40-45°C after	• /
	12. Light stability	• Very good

Application : By spray.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	18206/AZ	1,04	100	100
Thinner :	Water	1,00	10	10

Quantity to be applied : • 110 – 130 gr/sqm

Sanding : • /

Over coating : • /

Storage : at 20°C 6 months (in the original sealed packing) part A

General notes : 18206MA = 17 +2 – 18206SA = 37 +2 – 18206SE = 60 +2 – 18206 = GLOSSY
always mix the products before use