



Technical data sheet

INVEBI Industrial coatings – Italy

A12/000AZ

NITRO EXTRA CLEAR SEALER

Product : Nitro clear base coat.

Introduction : A12/000AZ is a NC base coat with good characteristics of over coating, covering, transparency and sandability. It can be also used as vehicle for the solvent based colorants formulation, putting the 10% inside the stain.

Kind of use : Old and normal furniture

Support type : walnut, mahogany, maple, etc

Characteristics :	1. Viscosity Ford 4 20°C	• 14" +/- 1"
	2. Viscosity Ford 4 20°C after catalysis	• /
Flash-point : Please revert to SDS	3. Solid content A (Paint)	• 31% +/- 1%
	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• /
	7. Practical useful life at 20°C 60% hum.	• Unlimited
	8. Dust free at 20°C, 60% hum. after	• 15' – 20'
	9. Touch dry at 20°C, 60% hum. after	• 60' – 90'
	10. Dry in deepness at 20°C 60% hum after	• 12 h
	11. Forced drying 40-45°C after	• /
	12. Light stability	• /

Application : By spraying or curtain coater.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	A12/000AZ superunifond	0,92	100	100
Thinner :	105/AZ - NC thinner	0,82	40	45

Quantity to be applied :	• 100-150- gr/sqm
Sanding :	• Good after 10h at 20°C, excellent after 12h at 20°C.
Over coating :	• With NC top coats

Storage : at 20°C 8 months (in the original sealed packing) part A

General notes : always mix the products before use