



Technical data sheet

INVEBI Industrial coatings – Italy

A67/AZ

ADHESION PROMOTER FOR GLASS

Product: Promoter for glass adhesion.

Introduction: Promoter for adhesion on glass suitable for both water-based and solvent-based paints. To hold the paint on the glass, add 2% - 3% of A67/AZ to part A.

Additive A67/AZ must be added during product preparation before application.

Before being treated, the glass must be washed thoroughly (preferably with hot water and soap) in order to eliminate any presence of silicone. Before starting any production check attentively the adhesion on your supports .

Kind of use: On glass.

Characteristics : Flash-point : Please revert to SDS	1. Viscosity Ford 4 20°C	• 11'' +/-1''
	2. Viscosity Ford 4 20°C after catalysis	• /
	3. Solid content A (Paint)	• 100%+/-1%
	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• /
	7. Practical useful life at 20°C 60% U.r.	• /
	8. Dust free at 20°C, 60% U.r	• /
	9. Touch dry at 20°C, 60% U.r	• /
	10. Dry in deepness at 20°C 60% U.r	• /
	11. Forced drying 40-45°C	• /
	12. Light stability	• /

Application : To be mixed to the paint

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	solventbased or waterbased paint	1,00	100	100
Promoter:	A67/AZ	1,05	3	3

Quantity to be applied : • Max. 3% in the paint

Sanding : • /

Over coating : • /

Storage : at 20°C 8 months (in the original sealed packing) part A

at 20°C 6 months (in the original sealed packing) part B

please note that the water-based products must always be kept at a temperature higher than 5 ° C to avoid freezing.

General notes : always mix the products before use

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