



Technical data sheet

INVEBI Industrial coatings – Italy

D12/000AZ

NITRO CLEAR GLOSSY TOP COAT HIGH SOLID

Product: Transparent nitro glossy top coat.

Introduction: Glossy finishing with good softness and elasticity, used by spray and dip.
The value of this finish is the high solid content and the valuable raw materials that make it a top coat of excellent characteristics.

Kind of use: Turned parts in general, clogs, furniture.

Support type: Pre-treated with NC or PU base coats.

Characteristics :	1. Viscosity Ford 4 20°C	• 60'' +/- 2''
	2. Viscosity Ford 4 20°C after catalysis	• /
Flash-point :	3. Solid content A (Paint)	• 40% +/-1%
	4. Solid content B (1°hardner)	• /
Please revert to SDS	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• /
	7. Practical useful life at 20°C 60% U.r.	• Unlimited
	8. Dust free at 20°C, 60% U.r	• 20 – 25 min
	9. Touch dry at 20°C, 60% U.r	• 60 - 80 min
	10. Dry in deepness at 20°C 60% U.r	• 10 hours
	11. Forced drying 40-45°C	• /
	12. Light stability	• /

Application : Spray or dip.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	D12/000AZ	0,94	100	100
1°Hardner :	105/AZ - Nitro thinner	0,82	30	34

Quantity to be applied : • 80 - 120 gr/sqm

Sanding : • /

Over coating : • if necessary with the same product

Storage : at 20°C 8 months (in the original sealed packing) part A
at 20°C 6 months (in the original sealed packing) part B

please note that the water-based products must always be kept at a temperature higher than 5 ° C to avoid freezing.

General notes : always mix the products before use

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