



Technical data sheet

INVEBI Industrial coatings – Italy

E12**00/AZ NITRO WHITE TOP COAT HIGH COVERING

Available in different gloss (from 9 to 80)

Product: A nitro-based pigmented top-coat.

Introduction: A pigmented product with an excellent covering power, suitable for furniture finishing also decorated. The surface has a good uniformity and resistance to scratch so that a good elasticity.

Kind of use: Style furniture and various furniture.

Support type: On any support types pre-treated with pigmented primers, nitro, polyurethane and polyester.

Characteristics: Flash-point: Please revert to SDS	1. Viscosity Ford 4 20°C	• 120'' +/- 3''
	2. Viscosity Ford 4 20°C after catalysis	•
	3. Solid content A (Paint)	• 35% +/- 1%
	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• /
	6. Pot-life (Life in pot 100 gr/20°C)	• Unlimited
	7. Practical useful life at 20°C 60% U.r.	• Unlimited
	8. Dust free at 20°C, 60% U.r	• 15 – 25 min
	9. Touch dry at 20°C, 60% U.r	• 30 – 40 min
	10. Dry in deepness at 20°C 60% U.r	• 7 – 9 hours
	11. Forced drying 40-45°C	• 1 – 2 hours
	12. Light stability	• /

Application: Spray.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	E12**00/AZ	1,05	100	100
Thinner :	105/AZ - Nitro thinner	0,85	30	37

Quantity to be applied:	• From 120 – 140 gr/sqm
Sanding:	• /
Over coating:	• If necessary with the same product after sanding.

Storage: at 20°C 8 months (in the original sealed packing) part A
at 20°C 6 months (in the original sealed packing) part B

General notes: always mix the products before use
E12 + n° of gloss/00 (example E122000 = 20 gloss)
Or E12EM00 = 9 GLOSS +/- 2 – E12MA00 = 17 GLOSS +/- 2 –
E12SA00 = 37 GLOSS +/- 2 – E12SE00 = 60 GLOSS +/- 2