



Technical data sheet

INVEBI Industrial coatings – Italy

I9030../AZ WATER BASED ACRYLIC FOR FLOORS AVAILABLE SEMI GLOSSY AND GLOSSY

Product: A water based transparent self-priming, mono component for inside.

Introduction: It is a transparent sealer so that top coat with an excellent distension, hardness and good sanding. It is suitable for application by airless and air mix spray guns. The product is sensitive to cold temperature, and for the application the environment and the mass to be applied must be at a temperature equal or higher than 10 ° C. The environment for drying must have a good air exchange and a temperature equal or higher than 10 ° C.

Kind of use: Inside furniture.

Support type: Woods in general or sealer well sanded.

Characteristics	1. Viscosity Ford 4 at 20°C	• 50'' +/- 2%
Flash-point :	2. Solid content A (Paint)	• 33% +/- 1%
Please revert to SDS	3. Solid content B (1°hardner)	• /
	4. Solid content A+B (paint+1°hardner)	• /
	5. Pot-life (Life in pot 100 gr/20°C)	• unlimited
	6. Practical useful life at 20°C 60% U.r.	• unlimited
	7. Dust free at 20°C, 60% U.r	• 30 – 50 min
	8. Touch dry at 20°C, 60% U.r	• 50 – 60 min
	9. Dry in deepness at 20°C 60% U.r	• 12 h
	10. Forced drying 40-45°C	• 2 – 3 h
	11. Light stability	• Excellent

Application : Spray.

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	I9030**/AZ	1,04	100	100
Thinner :	Water	1,00	5	5

Quantity to be applied : • 100 – 200 gr/sqm for each coat according to needs.

Sanding : • After minimum 8 hours at 20°C.

Over coating : • With the same product.

Storage : at 20°C **8 months** (in the original sealed packing) part A
at 20°C **months** (in the original sealed packing) part B

General notes : always mix the products before use