



Technical data sheet

INVEBI Industrial coatings – Italy

O16/2502AZ

CLEAR HYGRO HARDENING TOP COAT GLOSSY

Product: Clear one-component Glossy top coat hygro hardening.

Introduction: Glossy top coat formulated with hygro hardening resins drying by air humidity, with good characteristics of adhesion and hardness.

Kind of use: Adapted to paint wood parquet.

Support type: Directly on raw wood, sanded, or on wood pre-treated with PU sealer for floors

Characteristics : Flash-point : Please revert to SDS	1. Viscosity Ford 4 20°C	• 15'' +/-1''
	2. Viscosity Ford 4 20°C after catalysis	• /
	3. Solid content A (Paint)	• 35% +/- 1
	4. Solid content B (1°hardner)	• /
	5. Solid content A+B (paint+1°hardner)	• if covered, over 24h
	6. Pot-life (Life in pot 100 gr/20°C)	• unlimited
	7. Practical useful life at 20°C 60% hum.	• if covered, over 24h
	8. Dust free at 20°C, 60% hum. after	• 20 min
	9. Touch dry at 20°C, 60% hum. after	• 180 min
	10. Dry in deepness at 20°C 60% hum after	• 12h
	11. Forced drying 40-45°C after	• /
	12. Light stability	• good

Application : By spray, by brush and by roller

	Code - Information	Specific weight	mix by gr.	mix by ml.
Paint :	O16/2502AZ	0,94	100	100
1°Thinner :	106/AZ pu thinner	0,85	20	22
2°Thinner :	127/AZ retarder	0,97	20	19
3°Thinner :	166/AZ medium thinner	0,88	20	21

Quantity to be applied :	• 80-120 - gr/sqm
Sanding :	• Good after 10-12 h at 20°C
Over coating :	• the same product also in the 3h about without sanding, over 12h sand with a fine scratch paper

Storage : at 20°C 8 months (in the original sealed packing) part A

General notes : always mix the products before use

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